

Fig. 1



Fig. 2

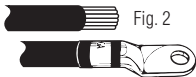


Fig. 3

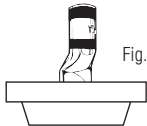


Fig. 4

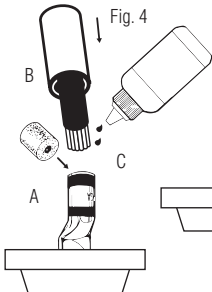


Fig. 5

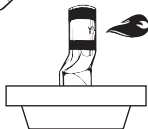


Fig. 6

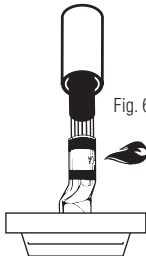


Fig. 7

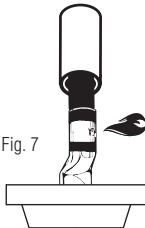
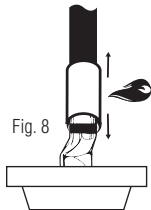


Fig. 8



AWG	Preheat Time	AWG	Preheat Time
6	0:06 (sec)	1/0	0:11 (sec)
4	0:06 (sec)	2/0	0:13 (sec)
2	0:09 (sec)	3/0	0:15 (sec)
1	0:15 (sec)	4/0	0:30 (sec)